

IMC Quality Manual Document Master List

Control #	TITLE
EM-41000	Environmental Management Systems Manual & Policy
EM-42000	Emergency Response Plan
EM-43000	Stormwater Pollution Prevention Plan
EM-43001	Best Management practices Plan for Drywell Draining Areas Associated with Industrial Activities
EM-43200	Identification of Legal Aspects and Regulatory Requirements
EM-44000	Waste Management Plan
EM-44604	New Equipment, Processes, Chemical Purchases and Development
EM-44608	Waste Water Treatment
EM-44609	Material Safety Data Sheets (MSDS)
EP-05007	Model Shop Documentation
FI-15001-1	Receiving Customer Units
FI-15001-2	Packaging Customer Units
FP-05001	FAA Document Control
FP-09002	FAA Equipment Maintenance
FP-09003	General Manufacturing Practices FAA Repair Station
FP-12001	FAA Inspection Status
FP-15001	FAA Stores Control
HR-01001	Organization Chart
HR-01002	Job Description Procedure
IT-05001	Information Save Procedure
IT-05002	Information Security Procedure
MP-05002	CNC Software Controls
MP-09001	Manufacturing Planning
MP-09003	Tooling & Fixture Design & Specifications
MP-09004	Solder Process per ANSI J-STD-001
MP-09006	Furnace Braze Operation
MP-09012	Precipitation Hardening of Steel per AMS-H-6875,AMS-2759, AMS-2759/3 and GPS 4010-1
MP-09013	Valve Impact and LAPP Process Procedure
MP-09018	Painting, Process and Controls
MP-09020	Rockwell Hardness Tester Operation
MP-09022	Vacuum Impregnation
MP-09024	Frozen Processes
MP-09025	Vacuum Furnace System Accuracy, Bake-Out, Leak-Up and Dew Point Test
MP-09026	Hydraulic Test Stands-Fluid & Filter Change Interval & General Housekeeping
MP-09027	Training & Approval of Heat Treat & Brazing Personnel
MP-09028	Heat Treat Furnace Systems Contractor Requirements
MP-09029	Unique Identification, General Instructions, Fairchild Longbow Longbow Program
MP-09030	Heat Treat & Braze Specification Review
MP-09031	Welding, Resistance, Small Components, Coil Lead Wire Joints
MP-09032	Silver Brazing-Resistance, Coils, Nickel Coated Lead Wire to Magnet Wire
MPI-09002	Potting Machine Instructions, Liquid Control Model PRMV
MPI-09006-1	Copper Furnace Brazing of Stops, Bobbins and Armatures
MPI-09006-2	Copper Furnace Brazing of Cases
MPI-09006-3	Tack Welding of Brazed Assemblies
MPI-09006-4	Tear Test I.A.W. AMS 2670, Paragraph 4.3.2.1
MPI-09006-5	Controlled Atmosphere Silver Brazing
MPI-09006-6	Nickel Braze per AMS 4778
MPI-09008-1	Spin Cast
MPI-09012-1	Precipitation Hardening of 17-4 & 15-5 PH Steel for Condition H1025
MPI-09012-2	Precipitation Hardening of 17-4 & 15-5 PH Steel for Condition H1075
MPI-09012-3	Precipitation Hardening of 17-4 & 15-5 PH Steel for Condition H900, and 17-7 PH to Condition CH90C
MPI-09012-4	Precipitation Hardening of 17-4 PH Steel for Condition H1150
MPI-09012-5	Precipitation Hardening of 17-4 PH Steel for Condition H1200
MPI-09012-6	Precipitation Hardening of 17-4 & 15-5 PH Steel for Condition H925
MPI-09012-7	Precipitation Hardening of 17-4 PH Steel for Condition H1050
MPI-09012-8	Re-Solution Heat Treating of 17-4 PH and 15-5 PH Parts That Will Have Subsequent Metal Removal
MPI-09012-10	Precipitation Hardening of A286 at 1325 degrees F for 16 Hours Minimum to 130 KSI
MPI-09012-11	Anneal, Austenitize, and Temper 416 to HRC 26-33
MPI-09012-12	Austenitize and Age to Condition TH950
MPI-09013-1	Spherical Valve Seats <50 HRC Impacting and Lapping Type 1, Class A, B, C, Grade A & B
MPI-09013-2	Conical Valve Seats <50 HRC Impacting and Lapping Type III, Class D, Grade B

Control #	TITLE
MPI-09013-3	Spherical Valve Seats >50 HRC Impacting and Lapping Type Class A, B, C, Grade A & B
MPI-09013-4	Conical Valve Seats >50 HRC Impacting and Lapping Type III, Class D, Grade B
MPI-09013-5	Conical Valve Seats Non-Metallic Coining, Lapping, Inspection and Handling
MPI-09016-1	Induction Brazing
MPI-09018-1	Wipe Coat / Bonding General Instruction
MPI-09020	Rockwell Hardness Tester Verification & Operation
MPI-09022-1	Vacuum / Pressure Impregnation of Wound Components
MPI-09030	Daniel Crimping Tool Instruction
MPI-09030-1	Helicoil Installation
MPI-09031-001	Welding, Resistance-Coil Lead Wire to Magnet Wire Joint
MPI-09031-002	Welding, Resistance-Solenoid Cases to Ground Wire Ferrules
MPI-09031-003	Welding, Resistance-Solenoid Cases to Braided Cable and Ferrule
MPI-09031-004	Welding, Resistance-Solenoid Cases to Braided Cable with Lead Wire and Ferrule
MPI-09031-005	Welding, Resistance-Electrical Connectors on Round Surface to Ground Wire Ferrules
MPI-09031-006	Welding, Resistance-Electrical Connectors on Flat Surface to Ground Wire Ferrules
MPI-09032-001	Silver Brazing-Resistance, Nickel Coated Lead Wire to Magnet Wire
MPI-09036	Fastener Torque Instruction
MPI-09038	Shrink Sleeve Instruction
MPI-09039	Amp Pro Crimper Instruction
MPI-09040	Lockwire Installation
MPI-09041	Snap Ring / Retaining Ring Installation
MPI-09042	Wire Stripping, General Instructions, Mechanical Method
MPI-09044	Vane-Axial and Tubeaxial Assembly, Balancing Procedure
MPI-09045	Contact Installation and Removal Instructions
MPI-09047	Spring Load Testing
MPI-09048	Latch Force Adjustment Tool
MPI-09049	Electro-Chemical Marking Process
MPI-09050	Touch-Up of Chemical Conversion Coating
MPI-09051	Balancing Procedure Impeller P/N 28077-1
MPI-09052	Ball-Bearing Side-Mount Machining Procedure
MPI-09053	Cleaning Station Operational Instructions
MPI-09054	Magnetic Rotors Assembly and Cleaning Procedure
MPI-09055-1	Bearing Handling and Installation
MTP-06003	General Purchasing Procedure
MTP-09002	Work Order Release Procedure
MTP-15001	General Shipping and Receiving
MTP-15004	Materials Processing, Storage & Preservation
MWP-09002	General Manufacturing Practices of Assembly
QP-01001	Quality Objectives, Management Review and Continuous Improvement Procedure
QP-02001	Documentation Hierarchy & (QMS) Process Base Models
QP-02002	Quality Planning
QP-03001	Contract Review
QP-04001	Engineering Design Control
QP-04003	Design Review Procedure
QP-05001	Procedure Creation and Change
QP-05002	Document and Data Approval, Issue, Change and Incorporation
QP-05003	Document Control
QP-05006	Document Redline
QP-05008	ECO Procedure
QP-05009	Procedure for Creation and Formatting New Procedures
QP-05010	Procedure for Revision and Obsolesce of Records and Documents
QP-06001	Supplier Qualification and Control
QP-06002	Supplier Quality Requirements
QP-07001	Government and Customer Tooling/Gauging
QP-07002	Control of Customer Supplied Product
QP-08002	Traceability Control
QP-09001	Key/Process Control Characteristics
QP-09002	Preventative Maintenance Program
QP-09003	Parts Manufacturer Approval per Federal Aviation Regulations, Part 21
QP-09004	Control and Use of Airworthiness Tag, FAA Form 8130-3
QP-10000	Inspection Process
QP-10001	Receiving Inspection
QP-10002	In-Process & First Piece Inspection
QP-10003	Final Inspection
QP-10006	First Article Inspection
QP-10008	Testing of Incoming Raw Material

Control #	TITLE
QP-10009	Direct Ship Authority (DSA)
QP-10010	Inspection Sampling Plans
QP-10011	Dock to Stock
QP-10012	Source Delegation Inspection Procedure
QP-11001	Metrology
QP-12002	Issuance & Control of Stamps
QP-13001	Control of Non-Conforming Material/Product
QP-13004	Customer Returned Material/Product
QP-13005	Material Review Board
QP-14001	Corrective and Preventative Action
QP-14005	Customer Satisfaction Measurement (CSM)
QP-15001	Control of Age Sensitive Material
QP-15002	Bar Stock Receiving & Raw Material Control
QP-15003	ESD Control Procedure
QP-15004	Material Handling
QP-15006	Foreign Object Damage
QP-16001	Control of Quality Records
QP-17001	Internal Audits
QP-18001	Employee Training
QP-18002	Certified Manufacturing Inspection Program
QP-20001	Statistical Process Control
QP-20002	Eye Examinations
SM-1910.147	Lockout/Tagout
SP-03001	Request for Quote